# **Technical Data Sheet**



# A87 Fillite

## Low density Silicate Spheres

A87 Fillite is a glass hard, inert, hollow silicate sphere. It is primarily used to reduce the weight of plastics, rubber, resin and cement etc. It also imparts further benefits in many situations. Due to spherical nature of the particles, increased filler loading and improved rheology can be obtained while using A87 Fillite.

## Special Features

Low density
Chemically stable
High strength to weight ratio
Grey in colour

Spherical Particles Excellent compatibility with most resins High filler loading possible

### **Chemical Properties**

Parameter	Quantity
Shell	
Alumina as Al <sub>2</sub> O <sub>3</sub>	27% – 33%
Silica as SiO₂	55% – 65%
Iron as Fe₂O₃	4% Max
Gas	
Carbon Dioxide, CO₂	70%
Nitrogen, N <sub>2</sub>	30%

#### **Physical Properties**

Parameter	Quantity
Average Particle Density	$0.60 - 0.80 \text{ g/cm}^3$
Average Bulk Density	$0.35 - 0.45 \text{ g/cm}^3$
Packing Factor	60% - 65%
Hardness	Mohs Scale 5
Average wall thickness	5% - 10% of sphere dia
Particle size	5 – 300 micron
Particle below 150 micron	60% - 90%
Melting Temperature	1200 – 1350 °C
Thermal Conductivity	0.11 W/mK
Coefficient of Thermal	$0 < 8 \times 10^{-6} (K)$
Expansion	
Surface Moisture	0.3 % Maximum

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#### **Further Information**

\*This data is not to be used for specifications. Values listed are for typical properties and should not be considered minimum or maximum.

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- Electrical encapsulation
- Rapid Prototyping
- Prototypes
- Casting
- Gel Coating
- Laminating
- Model Making
- Master Models
- Flexible and rigid mould making

We offer fast service, technical support, development expertise, innovative products, diverse knowledge and experience.

We are a well-established company, with a high level of investment and experience. We implement BS EN ISO 9001.

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